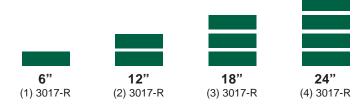


Riser Stacking Guide Polylok Wastewater Accessories

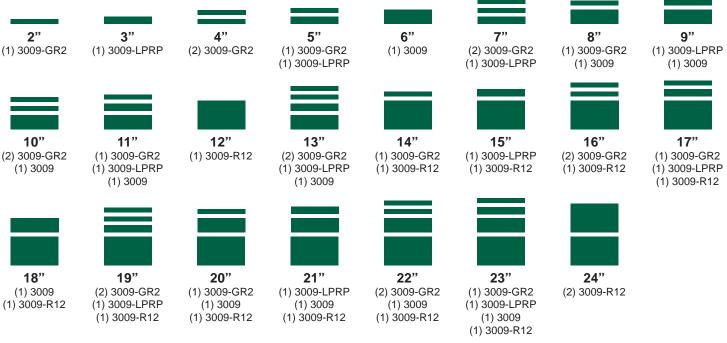


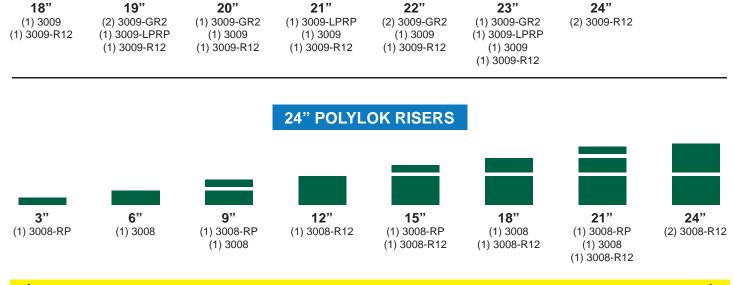


12" POLYLOK RISERS



20" POLYLOK RISERS





CAUTION: MAXIMUM RECOMMENDED HEIGHT FOR STACKING POLYLOK RISERS IS 60".

NOTE: When adding additional riser sections use a #10 x 1.5" stainless steel screw to fasten the sections together. ALL screws must be installed in each riser section and cover to ensure a watertight connection. In addition, the structural integrity of the risers is also dependent on the fact that all screws are installed properly. We recommend an alternate screw tightening pattern be used to ensure even pressure on the risers and cover. Failure to do this could cause the riser sections to compromise the seals and possibly fail.

12" Risers, Covers & Grates Polylok Wastewater Accessories







12" x 6" Riser 3017-R

12" ROUND RISER SERIES

Polylok's 12" x 6" riser comes with factory installed gaskets and can be placed anywhere in the riser stack. The structural ribs inside the riser and tear off ring on the ouside prevent frost from adhering to the riser.







" & 4" 6"
Seal D-Box Seal
SN 3001-6



12" Cover / Grate Options

12" Flat Cover for Polylok Risers & D-Boxes 3017-C



12" Grate for Polylok Risers & D-Boxes 3017-GE



12" Heavy Duty Grate for Polylok Risers & Corrugated Pipe 3004-GR



12" Galvanized Metal Grate 3017-ME



12" Flat Cover for Polylok Risers & Corrugated Pipe 3004-C



12" x 12" Riser for Polylok Catch Basins PDB-12R

12" SQUARE RISER SERIES

Polylok's 12" x 12" square riser can be screwed together to create a water tight connection. They are light weight and simple to install while allowing easy access to grade.









1.5", 2", 3" & 4" D-Box Seal 3001-SN



6" **D-Box Seal** 3001-6

12" Cover / Grate Options



12" x 12" Flat Cover 3016-DB12



12" x 12" Flat Grate PDB-12G (Black) PDB-12GG (Green)



12" x 12" Atrium Grate PDB-12AG (Black) PDB-12GG (Green)



12" x 12" Cast Iron Grate PDB-12GM

20" Risers, Covers & Grates Polylok Wastewater Accessories







20" x 2" Riser 3009-GR2



20" x 3" Riser / Riser Pan 3009-LPRP



20" x 6" Riser 3009

20" RISER & RISER PAN SERIES

Our 20" riser and riser pan series offers the greatest flexibility in reaching your desired stacking height. Whether it's 2 inches or 60 inches, we have the products you need. All of our Polylok risers and covers are made of high density polyethylene and are manufactured in the United States. If safety is a concern, all of our risers accept a Polylok safety screen to prevent unwanted access in the event the tank is accidently left open. Polylok covers and grates are made with the highest UV available to prevent fading. Need a watertight solution? Our risers and covers come with factory installed gaskets. If your application calls for a cover or grate, our 20" series offers many different options, including vented and insulated covers.



RISER ADAPTER RINGS

Our adapter rings allow you to retrofit existing septic tanks to accept Polylok risers or corrugated pipe.

See back cover for more information on adapter rings.



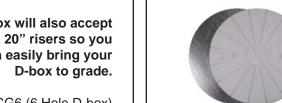
20" x 12" Riser 3009-R12



20" Riser Pan 3009-RP



Stainless Steel Screws #10 x 1.5" Square Drive



20" Insulation for Polylok Covers 3009-IN/ 3009-INHD

20" Cover / Grate Options



20" Polylok Riser Cover 3009-RC



20" Flat Cover for Polylok Risers & D-Boxes 3017-C20



20" Activated Carbon **Vented Covers** 3009-ACC



20" Grate for Polylok **Risers & D-Boxes** 3017-G20



20" Galvanized **Metal Grate** 3017-ME20

Our 20" D-box will also accept Polylok 20" risers so you can easily bring your

> 3017-20CG6 (6 Hole D-box) 3017-207G (7 Hole D-box) 3017-20CG (8 Hole D-box)

24" Risers, Covers & Grates Polylok Wastewater Accessories







24" x 3" Riser / Riser Pan 3008-RP

24" RISER & RISER PAN SERIES

The Polylok 24" riser family offers similar stacking flexibility to our 12" and 20" risers. You can achieve any 3" increment by pairing our 3", 6" or 12" risers to meet your specific height requirements. Our 3" riser/riser pan can be poured in place or used in the riser stack. With a focus on safety, all of our risers accept a Polylok safety screen to prevent unwanted access in the event the tank is left open. We offer a large selection of riser covers and grates to meet your desired application. Our covers are all made with the highest UV available and all of our risers and covers are manufactured in the USA.

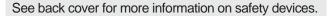


24" x 6" Riser 3008



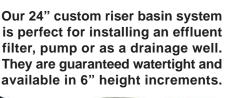
RISER SAFETY DEVICES

Safety has become an area of focus in the wastewater industry. Many states are requiring secondary safety devices on all septic systems. Polylok has been a leader in developing these devices. Septic system companies typically suggest or use a concrete plug, but using plastic as a secondary layer of protection is also cost effective and easy to install. We offer several different styles to meet your specific needs. Riser safety screens work with our 12", 20" and 24" Polylok risers. 24" Universal Safety Screens work with PVC ribbed pipe, HDPE corrugated pipe and concrete risers. The Lid-Lok Safety Device works with our 20" and 24" riser covers. We also offer a 20" Dual Safety Cover for the 24" riser pan. These secondary safety devices can prevent tragic accidents. They are inexpensive, easy to install, and your customers will thank you!





24" x 12" Riser 3008-R12









for Polylok Covers 3008-IN/ -INHD/ -INWT

24" Cover / Grate Options



24" Polylok Riser Cover 3008-RC



24" Flat Cover for Polylok Risers & Corrugated Pipe 3008-WEST



24" Heavy Duty Cover for Polylok Risers & Corrugated Pipe 3008-HD



24" Activated Carbon Vented Covers 3008-ACC



24" Grate for Polylok Risers & Corrugated Pipe 3008-G24

Riser Accessories Polylok Wastewater Accessories





Additional Cover / Grate Sizes



15" Heavy Duty Cover for corrugated pipe 300415-C



15" Heavy Duty Grate for corrugated pipe 300415-GR



18" Heavy Duty Cover for corrugated pipe 3007-HDC



18" Heavy Duty Grate for corrugated pipe 3007-HDG



18" Activated Carbon **Vented Cover** 3007-ACC



30" Activated Carbon **Vented Cover** 3010-ACC



30" Heavy Duty Cover for corrugated pipe 3010-C30



3", 4", 6", 8" & 10" **Green & Black Grates** Now available!

Adapter Rings & Riser to Riser Adapters



18", 20" & 24" Riser Adapter Rings

Ideal for retrofitting existing septic tanks to accept Polylok risers.



18" & 24" Corrugated **Pipe Adapter Rings**

Ideal for retrofitting existing septic tanks to accept corrugated pipe.







20" & 24" Riser to Riser Adapters

Allows any manufacturer's tank, riser, or corrugated pipe to be converted to Polylok risers.



Recommended Riser Safety Products



Add one of our secondary layers of protection to your riser stack in case your riser cover becomes unknowingly damaged or removed.



12". 20" & 24" Riser Safety Screens





24" **Universal Safety Screen**



20" & 24" Lid-Lok Safety Device



20" Dual Safety Cover for 24" Riser Pan



30" Insulation for Polylok Covers 3010-IN

OUR COMMITMENT TO QUALITY, INNOVATION & CUSTOMER SERVICE

Polylok, Inc. is the world leader in providing products to the precast, drainage and onsite wastewater industries. We have a reputation for delivering cost conscious, high quality, innovative products. Polylok has been in business since 1984 and holds over 75 patents on our products. Our products are manufactured in the United States and shipped worldwide.

We pledge to always focus on quality, innovation and customer service. Since our inception, we have been driven to design, build and improve upon products for the precast, drainage and onsite wastewater industries. We have a proven track record that shows our commitment for over 30 years. Polylok continues to introduce innovative products to the market place, year after year.